

Date: Monday, 16/03/2009 2:00:48 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : JOGGLE BRACKET	<i>Split</i>
<b>Job Number</b> : 46513-2		
<b>Estimate Number</b> : 12912		
<b>P.O. Number</b> :	<b>Part Number</b> : D35801	
<b>This Issue</b> : 16/03/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3580 REV B	
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A	
<b>First Issue</b> : // <b>Type</b> : SMALL / MED FAB	<b>Drawing Revision</b> : B	
<b>Previous Run</b> : 43084	<b>Material</b> :	
<b>Written By</b> :	<b>Due Date</b> : 24/03/2009	<b>Qty:</b> 18 <i>60</i> Um: Each
<b>Checked &amp; Approved By</b> : <u>JUD 09-03-16</u>		
<b>Comment</b> : Est Rev :A New Issue 07.06.25 EC Est Rev:B Removed Powder Coat 07-07-11 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S18GA	.304/316 .050 Sheet
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**Comment:** Qty.: 0.0105 sf(s)/Unit Total : 0.6300 sf(s)

304/316 SS sheet 0.050" thick

Batch: 108156

*ml 09.03.24*

*(59) (60)*

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D3580

Dwg Rev: B

Prog Rev: B

2-Deburr if necessary

*ml 09.03.24*

*(59) (60)*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

*ml 09.03.24*

*(59) (60)*

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

*counters*  
*509/03/24*  
*(59) (60)*

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** Bend as per dwg D3580 using 1/8" offset die

*JB 09/03/25* *(18)*

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: JOGGLE BRACKET

Job Number: 46513

Part Number: D35801

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 09/03/25 (18)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

09/03/25 (18)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/03/25 (18)

Job Completion

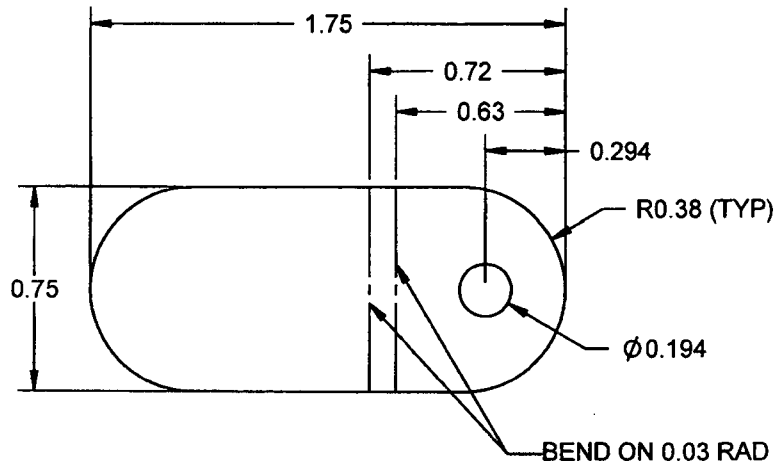
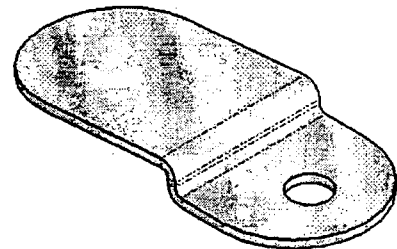
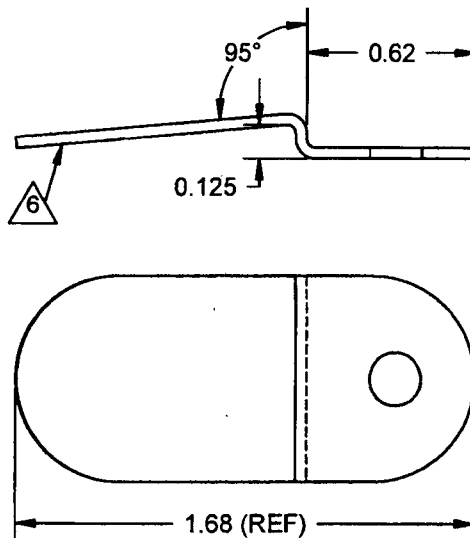


U 09-03-25



**DART**

DESIGN <i>LE</i>	DRAWN BY <i>CB</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3580</b>	REV. B SHEET 1 OF 1
DATE <b>07.07.09</b>	TITLE <b>JOGGLE BRACKET</b>		SCALE 3:2
REV	DATE	DESCRIPTION	
A	07.05.15	NEW ISSUE	
B	07.07.09	REMOVE POWDER COAT	

**RELEASED**07.07.09 *[Signature]***D3580-1F FLAT PATTERN****D3580-1 JOGGLE BRACKET**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 18 GAUGE (0.050 THICK) PER MIL-S-5019 (REF DART SPEC M304S18GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 6) IDENTIFY WITH DART P/N "D3580-1" USING FINE POINT PERMANENT INK MARKER ON THE UNDERSIDE OF THE PART AS INDICATED

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